

# White Earthenware Throwing

Category White Earthenware Throwing  
Source Cushing's Handbook (#5 on p. 42)  
Name Cushing Porcelain Raku  
Cone Raku  
Note For throwing and large pieces  
Recipe

Grolleg	20
Tile 6	20
OM4	20
Talc	18
Alumina (calcined/ hydrate)	12
Molochite (white grog)	10
Macaloid	2

Category White Earthenware Throwing  
Source Alfred Clay Bodies  
Name David Regan Translucent White Earthenware  
Cone O4  
Recipe

Grolleg	55
Frit 3124	35
Flint	4
Wollasonite	10
Macaloid	2

Category White Earthenware Throwing  
Source Cushing's Handbook (#3 on p. 42)  
Name Higby Throwing Raku  
Cone Raku  
Recipe

Hawthorne	30
A.P. Green	30

OM4	16
Talc	16
Silica Sand	8
Macaloid	1

Category White Earthenware Throwing

Source Alfred Clay Bodies

Name Lisa Orr White Earthenware

Cone 04

Recipe	Tile 6	33
	Peerless	16
	C&C	9
	Foundry Hill	9
	Talc	9
	AP Green	6
	Fritt 3110	9
	Flint	4
	White Bentonite	1
	Sand	4

Category White Earthenware Throwing

Source Alfred Clay Bodies

Name RS Plastic White Earthenware

Cone 04

Recipe	Tenn#10	22
	Tile 6	10
	EPK	10
	Wollastonite	10
	Talc	20
	Hawthorn 35 Mesh	20
	3110 Frit	8
	Sand	10

Category White Earthenware Throwing

Source Alfred Clay Bodies  
Name RS White Earthenware  
Cone 04  
Recipe Hawthorn 35 15  
Tile 6 40  
Talc 20  
Om-4 20  
GF 133 frit 5  
Sand 8  
Bentonite 1

Category White Earthenware Throwing  
Source Cushing's Handbook (#1 on p.41)  
Name VC White  
Cone 04  
Note Vitreous dense plastic body  
Recipe Grolleg 25  
Tile 6 20  
C&C 15  
Talc 5  
frit 3124 30  
Flint 5  
Macaloid 2

Category White Earthenware Throwing  
Source Cushing's Handbook (#2 on p.41)  
Name VC White  
Cone 04  
Note Vitreous has a slight gloss or shine,  
plastic body  
Recipe Grolleg 10  
EPK 20  
OM4 30  
Kona F-4 12  
frit 3124 28  
Macaloid 2

Category White Earthenware Throwing  
Source Alfred Clay Bodies  
Name VC White Vitreous Porcelain Like  
Cone O4  
Recipe

Grolleg	25
Tile 6	25
Tenn #10	10
Frit 3124	30
Talc	5
Flint	5
Macaloid	2

## Red Earthenware Throwing

Category Red Earthenware Throwing  
Source Alfred Clay Bodies  
Name MC Earthenware  
Cone O4  
Recipe

Redart	62.5
OM-4	5
Wollastonite	5
Pyrax	5
Frit 3195	3.3
Bentonite	2.6

Category Red Earthenware Throwing  
Source Alfred Clay Bodies  
Name RS Terra Cotta Large Platter Clay

Cone O6-1  
Recipe Redart 50  
AP Green 20  
OM-4 10  
Wollastonite 10  
Talc 15  
Sand 15  
Medium Grog 10  
(2 Cups full nylon fiber)

Category Red Earthenware Throwing  
Source Alfred Clay Bodies  
Name Scherzer Earthenware Throwing  
Cone O6-1  
Recipe Redart 50  
Hawthorn 35 Mesh 15  
OM-4 25  
Talc 10  
Sand 5

Category Red Earthenware Throwing  
Source Cushing's Handbook (#4 on p.41)  
Name Throwing Body  
Cone 04  
Recipe XX Sagger 15  
Hawthorn 20  
Lizella Red 30  
Redart 20  
Talc 2  
Frit #3124 13

Category Red Earthenware Throwing  
Source Cushing's Handbook (#5 on p.41)  
Name Throwing Body

Cone	04	
Recipe	Goldart	15
	Ocmulgee	20
	Barnard Blackbird	5
	Lizella Red	20
	Redart	20
	Talc	5
	Frit #3124	15

Category	Red Earthenware Throwing	
Source	Cushing's Handbook (#6 on p.41)	
Name	VC Earthenware Throwing Body	
Cone	04	
Recipe	Grolleg	10
	OM4	15
	Goldart	15
	Lizella Red	35
	Talc	15
	Frit #3124	10
	Macaloid	1

## White Earthenware Handbuilding

Category	White Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	AC White Earthenware Handbulding	
Cone	O4	
Recipe	Tenn #10	20
	Hawthorn 20 Mesh	20
	Tile 6	15
	EPK	15
	Talc	20

F-4	10
Fine Grog	10

Category	White Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	Alberto's/RS Revised	
Cone	O4	
Recipe	AP Green	20
	Foundry Hill	10
	Spinks Blend	20
	Tile 6	30
	Talc	14
	Fritt 3110	6
	Fine Grog	8
	Sand	6
	White Bentonite	1

Category	White Earthenware Handbuilding	
Source	Cushing's Handbook (#4 on p. 42)	
Name	Cushing Raku	
Cone	Raku	
Recipe	AP Green	20
	Hawthorn	20
	OM-4	20
	Talc	15
	Wollastonite	5
	Grog	20
	Macaloid	1

Category	White Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	Higby Tile Clay	
Cone	O4-1	

Recipe	AP Green	50
	Talc	20
	Hawthorn 35 Mesh	15
	Sand	30
	Fine Grog	10
	Water	23.5

Category	White Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	Higby's Raku #541 Fall 99' JR. Sculpture	
Cone	Raku	
Recipe	AP Green	45
	Hawthorn 35 Mesh	45
	OM-4	27
	Talc	27
	Sand	9
	Macaloid	1

Category	White Earthenware Handbuilding	
Source	Cushing's Handbook (#1 on p. 42)	
Name	Higby White Raku	
Cone	Raku	
Recipe	AP Green	58
	OM-4	18
	Talc	18
	Sand	6
	Macaloid	1

Category	White Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	Paula Rice/Don Reitz White Raku Body	
Cone	O4	
Recipe	OM-4	25

AP Green	25
Talc	25
Medium Grog	15
Fine Grog	10
White Bentonite	2

Category White Earthenware Handbuilding

Source Alfred Clay Bodies

Name Raku

Cone O4

Recipe	Hawthorn 35 Mesh	40
	OM-4	10
	Talc	20
	Gold Art	15
	Coarse Grog	12
	Medium Grog	3
	Fine Grog	11
	Bentonite	1
	( A handful of nylon fibers)	

Category White Earthenware Handbuilding

Source Alfred Clay Bodies

Name RS/Alberto's White Earthenware

Cone O4

Recipe	AP Green	30
	Spinks Blend	20
	Tile 6	30
	Talc	20
	Fine Grog	8
	Sand	6

Category White Earthenware Handbuilding

Source Alfred Clay Bodies

Name RS/Mary's Handbuilding  
Cone O5-1  
Recipe Fredericksburg 20  
Hawthorn 35 Mesh 20  
Narco 20  
Jackson Ball Clay 20  
Wollastonite 10  
Talc 5  
GF-113 Fritt 5  
Fine Grog 15  
Medium Grog 5

Category White Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name RS White Earthenware  
Cone 04  
Recipe Jackson Ball Clay 20  
20 Mesh Hawthorn 25  
Tile 6 25  
Talc 20  
Wollastonite 10  
Fine Grog 10  
Medium Grog 10

Category White Earthenware Handbuilding  
Source Cushing's Handbook (#3 on p.41)  
Name Sculpture Body  
Cone 04  
Note White, low shrinkage, NOT dense.  
Recipe Grolleg 15  
C&C 15  
Hawthorn 10  
Frit #3124 10  
Flint 5  
Wollastonite 15  
Molochite (white grog) 30

Category White Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name VC Sculpture Body, White  
Cone 04  
Recipe XX Sagger 10  
EPK 10  
Tile 6 10  
Talc 20  
Wollastonite 15  
Molochite 35  
Bentonite 2  
Macaloid 2

Category White Earthenware Handbuilding  
Source Cushing's Handbook (#5 on p.39)  
Name Wall Tile Body  
Cone 2  
Note White, low shrinkage  
Recipe Grolleg 15  
EPK 10  
Tennessee #9 20  
Talc 35  
Wollastonite 20  
Macaloid 2

Category White Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name VC White Sculpture Body  
Cone O4  
Recipe EPK 10  
Grolleg 20  
Tenn #10 10  
Frit 3124 10

Talc	10
Wollastonite	10
Molochite	30
White Bentonite	2

Category White Earthenware Handbuilding

Source Alfred Clay Bodies

Name White Earthenware

Cone O4

Recipe	XX Sagger	10
	Tenn #10	10
	Foundry Hill Cream	10
	Hawthorn 20 Mesh	10
	Tile 6	15
	Helmer Kaolin	15
	Talc	20
	F-4	10
	Fine Grog	10

## Buff/Grey Earthenware Handbuilding

Category Buff/Grey Earthenware Handbuilding

Source Personal

Name AT#8 (Carlo's wire cutting body)

Cone O4-6

Recipe	Grolleg	16.25
	Tenn. #10 ball clay	16.25
	Hawthorn Bond 35 mesh	10.83
	Wollastonite	16.25
	Pyrax	10.83
	Fine Grog	27.08

Frit 3124

2.51

## Red Earthenware Handbuilding

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name #540 A.Gill Soph Hand Fall 2000  
Cone O6-01  
Recipe

Redart	50
Talc	15
OM-4	20
Fine Grog	10
Medium Grog	5
Red Iron Oxide	2
Barium Carb.	.25-.5

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name 98 Soph. Handbuilding Earthenware  
Cone O4  
Recipe

Redart	50
Lizella	28
Hawthorn 35 Mesh	18
Spinks Blend	25
Talc	12
Medium Grog	12
Fine Grog	12

Category Red Earthenware Handbuilding

Source Alfred Clay Bodies  
A Currier Red Earthenware Soph. Hand Fall  
Name 92  
Cone O4-3  
Recipe Narco 40  
Redart 30  
Ceramic Clay #101 20  
NC-4 10  
Fine Grog 20  
1/2 lb. Barium Carbonate  
Water 25.5

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name A. Gill Terra Cotta  
Cone O4-01  
Recipe Redart 50  
Hawthorn 20 Mesh 25  
C&C 15  
Wollastonite 12  
Talc 13  
Lizella 25  
Medium Grog 10  
Fine Grog 10  
1/4 Cup Barium Carbonate  
Water 37

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name A.Gill Red Earthenware  
Cone O4  
Recipe Redart 60  
AP Green 20  
OM-4 10  
Talc 10  
Fine Grog 10

1/4 Cup Barium Carb.  
Every 100 lbs.

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name Hepburn Red Earthenware Sculpture  
Cone O4  
Recipe Lizella 30  
Redart 35  
Talc 10  
Kentucky Stone 15  
Hawthorn 20 Mesh 15  
Fine Grog 5  
Medium Grog 10  
Coarse Grog 15

Category Red Earthenware Handbuilding  
Source Cushing's Handbook (#2 on p. 42)  
Name Higby Red Raku  
Note VC Revised  
Cone Raku  
Recipe Hawthorne 30  
Lizella Red 20  
Redart 25  
Talc 5  
Silica Sand 10  
Macaloid 1

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name RS 467 Earthenware Sculpture Body  
Cone O4-1  
Recipe Redart 50  
Hawthorn 20 Mesh 25

Talc	15
Thomas Ball Clay	10
Fine Grog	10
Medium Grog	10
Red Iron Oxide	2

Category	Red Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/A. Gill Terra Cotta Fall 90 Handbuilding	
Cone	O6-1	
Recipe	Redart	45
	Lizella	20
	Hawthorn 35 Mesh	15
	Spinks Blend	20
	Talc	10
	Medium Grog	10
	Fine Grog	10
	1/2 Cup Barium Carbonate	
	Water	31

Category	Red Earthenware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/Alberto's Red Earthenware	
Cone	O4	
Recipe	Readart	50
	OM-4	25
	Talc	25
	Lizella	25
	AP Green	25
	Fine Grog	12
	Sand	9

Category	Red Earthenware Handbuilding	
Source	Alfred Clay Bodies	

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Name RS/Hepburn Red Earthenware Handbuilding

Cone O6-1

Recipe	Talc	10
	Hawthorn 35 Mesh	20
	Jacjkon Ball Clay	10
	Redart	50
	Wollastonite	10
	Sand	10
	Medium Grog	10
	Coarse Grog	10

Category Red Earthenware Handbuilding

Source Alfred Clay Bodies

Name RS/Jeck JR. Sculpture SP96 Terra Cotta

Cone O6

Recipe	Redart	40
	Lizella	20
	Narco	20
	Talc	8
	Coarse Grog	4
	Fine Grog	8
	Iron Oxide	2
	Water	34

Category Red Earthenware Handbuilding

Source Alfred Clay Bodies

Name RS/Steel Sculpture Red Handbuilding

Cone O4

Recipe	Redart	30
	Lizella	20
	Fredericksburg	10
	Talc	8
	Wollastonite	7
	Fine Grog	10
	Medium Grog	15

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name RS Terra Cotta  
Cone O4  
Recipe Redart 50  
Lizella 30  
Foundry Hill 10  
Hawthorn 20 Mesh 15  
XXSagger 10  
Talc 15  
Fine Grog 15  
Wollastonite 10

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name RS/Underhill Figure Sculpture Red Earthenware  
Cone O6-1  
Recipe Redart 50  
Fredricksburg 20  
Kentucky Stone 15  
Spinks Blend 10  
Talc 15  
Lizella 10  
Fine Grog 10  
Medium Grog 10

Category Red Earthenware Handbuilding  
Source Alfred Clay Bodies  
Name VC Outdoor Dark Brown to Choc. Brown  
Cone O4  
Recipe Lizella 20  
Ap Green 30  
OM-4 10  
Wollastonite 10

Ferro Frit 3124	10
Neph Sye	15
Red Iron Oxide	8
Manganese Dioxide	4
Barium Carb	1
Coarse Grog	15
Medium Grog	5
Fine Grog	10

Category Red Earthenware Handbuilding  
 Source Cushing's Handbook (p.16)  
 Name VC Sculpture Body  
 Cone O4-6  
 Note Sandy beige in oxidation; light rusty tan in reduction. Add nylon for added dry strength.

Recipe	Narco	10
	A.P. Green Fireclay	10
	Hawthorn Bond	7
	Lizella	3
	Fibrous Wollastonite	15
	Coarse Grog	25
	Medium Grog	5
	Fine Grog	20
	Calcined Alumina	5
Add	Red Iron Oxide	2
	Macaloid	2
	Nylon Fibers	1-2
	Cups	

Category Red Earthenware Handbuilding  
 Source Alfred Clay Bodies  
 Name VC Sculpture Body, Tan Orange  
 Cone O4  
 Recipe Lizella 15  
 Narco 15

Hawthorn 35 Mesh	15
Talc	15
Wollastonite	10
Grog	10
Iron Oxide	4
Barnard	3
Barium Carb	1/4 Cup

## White Earthenware Casting

Category	White Earthenware Casting	
Source	Alfred Clay Bodies	
Name	RS/Alberto's White Earthenware	
Cone	O6-1	
Recipe	OM-4	25
	Sapphire Kaolin	15
	Tile 6	20
	Talc	20
	Foundry Hill Cream	20
	Darvan	.35-.4%

## Red Earthenware Casting

Category	Red Earthenware Casting	
Source	Alfred Clay Bodies	
Name	RS Red Earthenware	
Cone	O6-1	
Recipe	Redart	35

Ceramic Clay #101	25
OM-4	30
Talc	10
Bentonite	1