

White Porcelain Throwing

Category White Porcelain Throwing
Source Cushing Handbook (#2 on p.40)
Name American Hotel China
Cone 9

Dense strong. This is the type of body used for those thick heavy "diner" mugs. With 20% molochite added (30% is even better), it makes an excellent OXIDATION white sculpture clay.

Recipe	Grolleg	10
	EPK	10
	C&C	30
	Kona F-4	20
	Flint	30
	Macaloid	2

Category White Porcelain Throwing
Source Cushing Handbook (#1 on p.40)
Name Bone China
Cone 9-10

White translucent. This might need to be fired only to C/8 It is virtually glass - white and translucent.

Recipe	Grolleg	30
	Cornwall stone	20
	Bone Ash	40
	Flint	10
	Macaloid	2

Category White Porcelain Throwing
Source Cushing Handbook (#2 on p.39)
Name C/9 Parian Porcelain
Cone 9

White vitreous; Used, like C/6 Parian Porcelain, for making small objects like buttons, jewelry, etc. Can be thrown but many forms will slump.

Recipe	Grolleg	20
	Tile 6	20
	C&C	10
	Kona F-4	20
	Cornwall Stone	18
	Whiting	2
	Flint	10
	Macaloid	2

Category White Porcelain Throwing
Source Cushing Handbook (#5 on p.40)
Name Flashing Porcelain
Cone 9

Flashes red/brown in atmospheric kilns soda / wood / etc.

Recipe	Helmer	10
	EPK	30
	Tennessee #9	20
	Kona F-4	20
	Flint	15
	Alumina (calcined/ hydrate)	5
	Macaloid	1

Category White Porcelain Throwing
Source Alfred Clay Bodies
Name Helmer Porcelain

Cone	9-11	
Recipe	Helmer	24
	EPK	16
	C&C	12
	XX Sagger	8
	Flint	18
	F-4	22
	White Bentonite	2
	Water	29

Category	White Porcelain Throwing	
Source	Cushing Handbook (#4 on p.40)	
Name	Jasper Ware	
Cone	9	
Note	Vitreous Shiny. Firing only to C/8 might be better.	
Recipe	C&C	30
	Cornwall Stone	60
	Flint	10
	Macaloid	2

Category	White Porcelain Throwing	
Source	Cushing Handbook (p.34)	
Name	Jeff Cole Porcelain	
Cone	9-10	
Recipe	Grolleg	55
	Kona F-4	35
	Flint	15
	Macaloid	3

Category	White Porcelain Throwing	
Source	Cushing Handbook (p.34)	
Name	Reeves Porcelain	
Cone	9-10	

Recipe	Grolleg	40
	Custer	34
	Flint	26
	Macaloid	4

Category	White Porcelain Throwing	
Source	Alfred Clay Bodies	
Name	RS Basic Porcelain	
Cone	9-11	
Recipe	Tile 6	36
	EPK	14
	C&C	10
	G-200	22
	Flint	18
	Bentonite	1
	Water	29

Category	White Porcelain Throwing	
Source	Alfred Clay Bodies	
Name	RS Grolleg Porcelain	
Cone	9-11	
Recipe	Grolleg	45
	C&C	10
	Custer	23
	Flint	22
	White Bentonite	2
	Water	29

Category	White Porcelain Throwing	
Source	Alfred Clay Bodies	
Name	RS Helmer/Grolleg Flashing Porcelain	
Cone	9-11	
Recipe	Helmer	20
	Grolleg	20

C&C	12
XX Sagger	8
Flint	18
NC-4 Feldspar	22
Bentonite	1
Molochite	5
Water	29

Category	White Porcelain Throwing	
Source	Alfred Clay Bodies	
Name	RS Throwing Porcelain	
Cone	9-11	
Recipe	Tile 6	35
	OM-4	25
	Custer Feldspar	20
	Flint	20
	Bentonite	2

Category	White Porcelain Throwing	
Source	Cushing Handbook (#1 on p.34)	
Name	VC Porcelain	
Cone	9-10	
Recipe	Grolleg	55
	Kona F-4	20
	Flint	12
	Pyrax	13
	Macaloid	2

Category	White Porcelain Throwing	
Source	Cushing Handbook (#2 on p.34)	
Name	VC Porcelain	
Cone	9-10	
Recipe	Grolleg	20
	Tile 6	15

EPK	20
Kona F-4	20
Flint	12
Pyrax	13
Macaloid	2

Category	White Porcelain Throwing	
Source	Cushing Handbook (#3 on p.34)	
Name	VC Porcelain	
Cone	9-10	
Recipe	Tile 6	30
	EPK	25
	C&C	5
	Kona F-4	20
	Flint	10
	Pyrax	10
	Macaloid	1

Category	White Porcelain Throwing	
Source	Cushing Handbook (#4 on p.34)	
Name	VC Porcelain	
Cone	9-10	
Recipe	Tile 6	30
	EPK	15
	C&C	15
	Kona F-4	20
	Flint	10
	Pyrax	10
	Macaloid	1

White Stoneware Throwing

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name C. Roorback Stoneware
Cone 9-11
Recipe

Tile 6	30
EPK	30
XX Sagger	15
Goldart	23
Hawthorn 35 Mesh	23
Custer	18
Flint	12
Medium Grogg	1
Gine Grogg	3

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name Cats White Stoneware
Cone 9-11
Recipe

Grolleg	10
EPK	15
Goldart	35
Tenn #9	15
Flint	10
Custer	15

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name KC White Stoneware
Cone 9-11
Recipe

Tile 6	36
A.P. Green	27
OM-4	9
Custer	27

Flint 27

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name RS/AC Soph Throwing 89
Cone 8-11
Recipe
Tile 6 25
Foundry Hill Cream 25
C&C 25
Helmer 15
EPK 10
F-4 10
Flint 10
Sand 5
Water 39

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name RS/AC Soph Throwing Revised
Cone 9-11
Recipe
Tile 6 25
Foundry Hill 10
Hawthorn 35 Mesh 15
Helmer 15
EPK 10
F-4 15
Flint 10
C&C Ball Clay 25
Sand 5
Water 38.5

Category White Stoneware Throwing
Source Alfred Clay Bodies
Name RS/AC Soph Throwing Fall 98 White Stoneware

Cone	9-11	
Recipe	Helmer	20
	AP Green	16
	Foundry Hill	10
	Tile 6	14
	Tenn #10	20
	NC-4	12
	Flint	8
	Fine Grogg	10
	Medium Grogg	10
	Water	28

Category	White Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS Helmer Flashing White	
Cone	9-11	
Recipe	Helmer	20
	Tile 6	14
	AP Green	16
	Foundry Hill	10
	C&C	12
	XX Sagger	8
	F-4	12
	Flint	8
	Sand	5
	White Bentonite	5
	Water	29

Category	White Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS/Josh Flashing White Stoneware	
Cone	9-11	
Recipe	Tile 6	25
	Helmer	32
	Tenn #10	15

F-4	12
Flint	6
A.P. Green	10
White Bentonite	1

Category White Stoneware Throwing

Source Alfred Clay Bodies

Name RS Light Creamy White Stoneware

Cone 9-11

Recipe	Tile 6	28
	C&C	20
	NC-4	12
	Flint	8
	Kentucky Stoneware	8
	Goldart	16
	Helmer	8
	Sand	4

Category White Stoneware Throwing

Source Alfred Clay Bodies

Name Shanner White Stoneware

Cone 9-11

Recipe	Helmer	50
	Custer	25
	Flint	15
	Ball Clay	10
	Fine Grog	To Taste

Category White Stoneware Throwing

Source Alfred Clay Bodies

Name VC White Stoneware

Cone 9-11

Recipe	Helmer	10
	Tile 6	20

Grolleg	20
EPK	6
Kentucky Stone	12
Hawthorn	12
F-4	12
Flint	8
Molochite	4-6

Category	White Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	VC White Stoneware 2	
Cone	6-9	
Recipe	Tile 6	20
	EPK	15
	OM-4	20
	Goldart	25
	Neph Sy	10
	Flint	10
	Bentonite	2

Category	White Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	VC White Stoneware 3	
Cone	9-11	
Recipe	Tile 6	20
	EPK	20
	XX Sagger	10
	Goldart	15
	Hawthorn 35 Mesh	15
	Custer	12
	Flint	8

Tan/Grey Stoneware Throwing

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Generic Stoneware	
Cone	9-11	
Recipe	Goldart	25
	Foundry Hill	25
	Hawthorn 35 Mesh	25
	OM-4	15
	Custer	10
	Flint	5
	Fine Grogg	4

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Glick Alfred Stoneware	
Cone	9-11	
Recipe	Foundry Hill	14
	Hawthorn 35 Mesh	20
	C&C	20
	Goldart	20
	Flint	10
	G-200 Feldspar	6

Category	Tan/Grey Stoneware Throwing	
Source	Cushing Handbook (#2 on p.35)	
Name	Never Fail Generic Stoneware	
Note	Grey brown. Any ball clay can be used in this formula. Very reliable.	
Cone	9-10	
Recipe	OM4	18
	Goldart	55
	A.P. Green	12

Kona F-4	10
Flint	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS #444 Stoneware	
Cone	9-11	
Recipe	Hawthorn 35 Mesh	40
	Goldart	25
	Thomas Ball Clay	25
	G-200	10
	Sand	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS Grey/Tan Stoneware	
Cone	9-11	
Recipe	Ceramic Clay #401	16
	AP Green	20
	Peerless	10
	C&C	20
	Helmer	30
	G-200	10
	Sand	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS/J.Gill #401 Stoneware	
Cone	9-11	
Recipe	Ceramic Clay #401	25
	Hawthorn 35 Mesh	30
	Fredericksburg	24
	AP Green	26

OM-4	25
G-200 Feldspar	10
Fine Grogg	10
Water	36.5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS/Higby Soph Throwing Stoneware	
Cone	9-11	
Recipe	Hawthorn 35 Mesh	50
	Kentucky Stone	15
	C&C	25
	K-200	10
	Sand	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS Light Grey Stoneware Throwing Clay	
Cone	9-11	
Recipe	Hawthorn 50 Mesh	30
	AP Green	20
	C&C	26
	Peerless	10
	K-200 Feldspar	10
	Flint	4
	Sand	5
	Water	27

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS/Oestreich Throwing Stoneware	
Cone	9-11	
Recipe	A.P.Green	20
	Hawthorn 35 Mesh	20

Goldart	25
C&C OR OM-4	25
K-200 Feldspar	10
Sand	5
Fine Grogg	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Scherzer Stoneware Throwing Clay	
Cone	9-11	
Recipe	Hawthorn 35 Mesh	40
	Goldart	25
	OM-4	25
	Custer Feldspar	10
	Sand	5

Category	Tan/Grey Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Simon Stoneware	
Cone	9-11	
Recipe	AP Green	50
	OM-4	20
	Custer	10
	Fine Grog	5
	EPK	10
	Medium Grog	5
	Water	26

Category	Tan/Grey Stoneware Throwing	
Source	Cushing Handbook (#6 on p.35)	
Name	Soda Flash Stoneware	
Cone	9-10	
Note	Off white stoneware. Light grey in oxidation to light grey brown in	

reduction. Shows soda & wood
flashing very well.

Recipe	Helmer	12
	Tennessee #9	16
	Goldart	26
	Hawthorn	20
	Kona F-4	12
	Flint	8
	Alumina (calcined / hydrate200 mesh)	6

Category Tan/Grey Stoneware Throwing

Source Alfred Clay Bodies

Name VC Cream Stoneware

Cone 9-11

Recipe	Kentucky Stoneware	45
	Grolleg	25
	Hawthorn	20
	Flint	15

Category Tan/Grey Stoneware Throwing

Source Alfred Clay Bodies

Name VC Generic Salt

Cone 9-11

Recipe	Kentucky Stone	40
	XX Sagger 20	20
	Hawthorn 35 Mesh	20
	Flint	10
	Feldspar	10

Category Tan/Grey Stoneware Throwing

Source Alfred Clay Bodies

Name VC Light Tan Stoneware

Cone 9-11

Recipe	Foundry Hill	10
	Goldart	20
	Hawthorn 35 Mesh	30
	A.G. Green	5
	Tile 6	20
	Custer	5
	Talc	5
	Flint	5
	Fine Grog	4

Category Tan/Grey Stoneware Throwing
Source Cushing Handbook (#1 on p.35)
Name VC Stoneware
Cone 9-10
Note

Throws very well. Medium brown-dense. Any ball clay may be used. Add 4% more Barnard for a very dark walnut brown color. Barnard may be eliminated & its 2% added to the Kona F-4 spar for a light tan color.

Recipe	C&C	9
	Goldart	33.5
	A.P. Green	8
	Hawthorn	33.5
	Barnard Blackbird	2
	Kona F-4	10
	Alumina (calcined or hydrate....200 mesh)	4

Category Tan/Grey Stoneware Throwing
Source Cushing Handbook (#4 on p.35)
Name VC Stoneware
Cone 9-10
Note Tan sandy. Very plastic

Recipe	Tile 6	20
	EPK	10
	Foundry Hill Cream	40
	A.P. Green	10
	Redart	10
	Kona F-4	8
	Flint	2

Category	Tan/Grey Stoneware Throwing	
Source	Cushing Handbook (#5 on p.35)	
Name	Wheel Wiz Stoneware	
Cone	9-10	
Note	Very plastic on the wheel. Light grey/ brown. Flashes well in atmospheric firings.	
Recipe	OM4	25
	Goldart	25
	A.P. Green	15
	Hawthorn	25
	Kona F-4	8
	Flint	2

Red Stoneware Throwing

Category	Red Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS Jordan Stoneware	
Cone	8-10	
Recipe	Ceramic Clay #101	20
	Ceramic Clay #401	28
	Hawthorn 35 Mesh	28
	A.P. Green	26

NC-4 8

Category Red Stoneware Throwing
Source Alfred Clay Bodies
Name RS Plastic Stoneware
Cone 9-10
Recipe Hawthorn 35 Mesh 50
Kentucky Stoneware 35
Ceramic Clay#101 20
OM-4 30
G-200 Feldspar 15
Sand 8
Fine Grog 7
Water 42

Category Red Stoneware Throwing
Source Alfred Clay Bodies
Name RS Stoneware II
Cone 9-11
Recipe Hawthorn 40
Goldart 15
Redart 10
OM-4 25
Custer Feldspar 10
Sand 5

Category Red Stoneware Throwing
Source Alfred Clay Bodies
Name RS Stoneware III
Cone 9-11
Recipe Hawthorn 35 Mesh 30
Kentucky Stoneware 24
C&C OR OM-4 21
Lizella 10

G-200 Feldspar	9
Flint	6

Category	Red Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	RS/VC Jr. Throwing Fall 91	
Cone	9-11	
Recipe	Ceramic Clay #101	25
	Ceramic Clay #401	16
	Foundry Hill	14
	Peerless	10
	C&C	20
	Hawthorn 35 Mesh	30
	G-200 Feldspar	10
	Sand	4

Category	Red Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Turner Stoneware	
Cone	9-11	
Recipe	AP Green	30
	Hawthorn 35 Mesh	9
	OM-4	15
	Custer Feldspar	8
	Talc	4
	Hawthorn 20 Mesh	20
	Goldart	15
	Redart	3
	Medium Grog	3

Category	Red Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	Turner Stoneware C/9-11	
Cone	9-11	

Recipe	A.P. Green	39
	Hawthorn 35 Mesh	30
	Goldart	30
	Redart	9
	Talc	6
	G-200	6
	OM-4	45
	Fine Grog	7
	Lizella	6
	Water	48

Category	Red Stoneware Throwing	
Source	Alfred Clay Bodies	
Name	VC Throwing Body	
Cone	9-10	
Recipe	Hawthorn 35 Mesh	22
	Goldart	40
	OM-4	20
	Lizella	10
	Custer Feldspar	5
	Flint	2
	Sand	6
	Fine Grog	2

White Stoneware Handbuilding

Category	White Stoneware Handbuilding	
Source	Cushing's handbook (#4 on p.39)	
Name	C/9 Floor Tile Body	
Cone	9	
Note	White, vitreous, tough. Very strong, hard, dense and vitreous.	

Recipe	Tile 6	25
	Tennessee #9	15
	Custer	35
	Flint	5
	Alumina (calcined/ hydrate)	10
	Wollastonite	10
	Molochite	8
	Macaloid	2

Category	White Stoneware Handbuilding	
Source	Cushing's handbook (#3 on p.40)	
Name	White Sculpture Body	
Cone	9	
Note	Strong, hard, low shrinkage.	
Recipe	Grolleg	25
	Custer	10
	Flint	30
	Alumina (calcined/ hydrate)	5
	Wollastonite	10
	Macaloid	2
	Fine Grog	5
	Molochite (white grog)	15

Tan/Grey Stoneware Handbuilding

Category	Tan/Grey Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	Higby JR Handbuilding Stoneware Fall 98	
Cone	9-11	

Recipe	A.P. Green	30
	Goldart	30
	EPK	20
	C&C ball	15
	G-200	10
	Sand	9
	Fine Grog	10
	Water	32

Category	Tan/Grey Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	J. Gill	
Cone	8-11	
Recipe	A.P. Green	100
	OM-4	62
	Medium Grog	15
	Custer	14

Category	Tan/Grey Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/A. Gill White Stoneware JR. Color Fall 92	
Cone	9-11	
Recipe	Tile 6	20
	A.P. Green	20
	Fredericksburg	20
	C&C ball	20
	NC-4	12
	Flint	8
	Fine Grog	12
	Bentonite	2
	Water	28

Category	Tan/Grey Stoneware Handbuilding	
Source	Alfred Clay Bodies	

Name RS/Destaebler White Sculpture Clay SP97

Cone 9-11

Recipe	Hawthorn 20 mesh	30
	A.P. Green	30
	Foundry Hill Cream	20
	C&C ball	25
	Peerless	10
	G-200	10
	Fine Grog	10
	Medium Grog	10

Category Tan/Grey Stoneware Handbuilding

Source Alfred Clay Bodies

Name RS/Higby Handbuilding Stoneware

Cone 7-11

Recipe	Hawthorn 20 mesh	40
	A.P. Green	30
	Ceramic Clay #401	25
	C&C ball	25
	Custer	10
	Fine Grog	10
	Medium Grog	10

Category Tan/Grey Stoneware Handbuilding

Source Alfred Clay Bodies

Name RS/Higby Soph. Handbuilding Stoneware SP 96'

Cone 7-11

Recipe	Hawthorn 20 mesh	40
	A.P. Green	30
	Kentucky Stone	25
	OM-4	25
	G-200	10
	Fine Grog	10
	Medium Grog	10
	Water	35

Category Tan/Grey Stoneware Handbuilding
 Source Alfred Clay Bodies
 Name RS/Higby Soph. Hand SP97 Stoneware
 Cone 7-11
 Recipe Hawthorn 20 mesh 40
 A.P. Green 25
 Kentucky Stone 25
 OM-4 25
 Peerless 10
 G-200 10
 Fine Grog 10
 Medium Grog 35

Category Tan/Grey Stoneware Handbuilding
 Source Alfred Clay Bodies
 Name RS/JP. Sculpture Clay Stoneware
 Cone 4-9
 Recipe A.P. Green 25
 Hawthorn 35 mesh 25
 Narco 15
 Ceramic Clay #401 20
 OM-4 20
 Wollastonite 15
 Fine Grog 10
 Medium Grog 10
 Water 35

Category Tan/Grey Stoneware Handbuilding
 Source Alfred Clay Bodies
 Name RS JR. Handbuilding White Stoneware
 Cone 6-11
 Recipe Tile 6 20
 Helmer 10

EPK	10
XX Sagger	20
Hawthorn 20 mesh	20
NC-4	12
Flint	8
Fine Grog	5
Medium Grog	15
Sand	5

Category Tan/Grey Stoneware Handbuilding

Source Alfred Clay Bodies

Name RS JR. Sculpture Stoneware

Cone 4-9

Recipe	A.P. Green	25
	Hawthorn 35 mesh	30
	Narco	15
	Ceramic Clay #401	20
	OM-4	20
	F-4	10
	Fine Grog	10
	Medium Grog	10

Category Tan/Grey Stoneware Handbuilding

Source Alfred Clay Bodies

Name RS/Lysohir JR. Clay Sculpture Body

Cone 4-9

Recipe	Goldart	15
	A.P. Green	20
	Hawthorn 35 mesh	20
	Narco	15
	Jackson Ball	20
	Lizella	15
	Wollastonite	15
	Fine Grog	10
	Medium Grog	10

Red Stoneware Handbuilding

Category Red Stoneware Handbuilding
Source Alfred Clay Bodies
Name Hepburn Class Handbuilding
Cone 7-10
Recipe

Narco	25
Hawthorn 35 mesh	25
Fredricsburg	20
Lizella	15
Peerless	10
Wollastonite	15
Medium Grog	30

Category Red Stoneware Handbuilding
Source Alfred Clay Bodies
Name Hepburn Revised (More Plastic)
Cone 7-10
Recipe

Narco	20
Hawthorn 20 mesh	30
Hawthorn 35 mesh	10
Lizella	15
C&C ball	10
Fine Grog	15
Medium Grog	5

Category Red Stoneware Handbuilding
Source Alfred Clay Bodies
Name Hepburn Stoneware Handbuilding
Cone 7-11

Recipe	Narco	25
	Dry Mill Fire Clay (A.P.G.)	35
	Hawthorn 35 Mesh	10
	Ocmulgee	15
	Wollastonite	15
	Medium Grog	30

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	J.C. Stoneware	
Cone	8-11	
Recipe	Foundry Hill Crème	10
	Narco	20
	Hawthorn 20 mesh	30
	Hawthorn 35 mesh	10
	Lizella	15
	Wollastonite	15
	Medium Grog	10
	Fine Grog	10

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS #494 Sculpture Stoneware	
Cone	9-11	
Recipe	Hawthorn 20 Mesh	25
	Hawthorn 35 Mesh	30
	Thomas Ball Clay	25
	Goldart	12.5
	G-200	7.5
	Fine Grog	5
	Medium Grog	10

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	

Name RS/AC Soph. Throwing Fall 96
 Cone 9-11
 Recipe

Tile 6	30
C&C ball	30
Foundry Hill Cream	20
Hawthorn 20 Mesh	10
Ceramic Clay #101	10
F-4	15
Flint	10
Sand	5
Bentonite	2
Water	35

Category Red Stoneware Handbuilding
 Source Alfred Clay Bodies
 Name RS/A. Gill Soph. Stoneware Handbuilding
 Cone 8-10
 Recipe

Foundry Hill Cream	25
Narco	25
Hawthorn 20 mesh	25
Spinks Blend	25
Lizella	25
K-200	15
Medium Grog	10
Fine Grog	10

Category Red Stoneware Handbuilding
 Source Alfred Clay Bodies
 Name RS Dark Stoneware
 Cone 9-11
 Recipe

Hawthorn 50 mesh	30
Ceramic Clay #401	20
OM-4	26
Lizella	8
Barnard Blackbird	6
G-200	10

Fine Grog	5
Water	29.5

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/Jeck Handbuilding Stoneware	
Cone	7-11	
Recipe	Hawthorn 35 mesh	40
	Narco	20
	Lizella	10
	Ceramic Clay #101	25
	OM-4	25
	Custer	10
	Fine Grog	10
	Medium Grog	10
	Water	35

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/JP Handbuilding Sculpture Body	
Cone	8-11	
Recipe	Goldart	15
	A.P. Green	20
	Hawthorn 35 mesh	20
	Narco	15
	Spinks Blend	20
	Lizella	15
	Wollastonite	15
	Fine Grog	10
	Medium Grog	10

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS Tan Stoneware 95	

Cone	9-11	
Recipe	Hawthorn 35 mesh	40
	C&C	26
	Goldart	20
	Ceramic Clay #101	10
	Flint	4
	G-200	10
	Sand	5
	Water	27

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/VC Soph. Throwing Tan Stoneware SP 96	
Cone	9-11	
Recipe	Goldart	20
	Tile 6	20
	Hawthorn 35 mesh	20
	C&C ball	18
	Ceramic Clay #101	10
	G-200	8
	Flint	4
	Sand	5
	Water	28

Category	Red Stoneware Handbuilding	
Source	Alfred Clay Bodies	
Name	RS/VC Soph. Throwing Stoneware SP 97	
Cone	7-11	
Recipe	Hawthorn 50 mesh	40
	Ceramic Clay #401	20
	C&C ball	24
	Lizella	6
	K-200	6
	Sand	6
	Water	27

White Porcelain Casting

Category	White Porcelain Casting	
Source	Alfred Clay Bodies	
Name	Gill Porcelain	
Cone	9-11	
Recipe	Grolleg	55
	Custer	20
	Flint	12
	Pyrax	13
	Bentonite	1.5
	Darvan	.35-.4%

Category	White Porcelain Casting	
Source	Alfred Clay Bodies	
Name	A. Gill Porcelain	
Cone	8-11	
Recipe	Grolleg	30
	Tile 6	12.5
	Ball clay	8
	Pyrax	12.5
	Custer	18
	Water	40
	Darvan	.35-.4%

Category	White Porcelain Casting	
Source	Alfred Clay Bodies	
Name	RS Porcelain	
Cone	9-11	

Recipe	Velva Cast	35
	Tile 6	20
	Flint	12
	Pyrax	13
	Bentonite	2
	Darvan	.35-.4%

Category White Porcelain Casting
Source Cushing Handbook (p.24)
Name Spleth
Cone 8-10
Note

A "tougher" body than Reeves, more able to hold its shape in firing; higher clay content including ball clay makes it more manageable, easier to cast and release from mold.

Recipe	Custer	18
	Grolleg	30
	Velvacast	12
	Ball Clay	8
	Flint	20
	Pyrotrol (pyrax)	12
	Water	40%
	Darvan	0.35%

Tan/Grey Stoneware Casting

Category Tan/Grey Stoneware Casting
Source Alfred Clay Bodies
Name AC Soph 93 casting slip
Cone 9-11
Recipe Foundry Hill Cream 10

Grolleg	25
Tile 6	16
C&C	19
Custer	14
Pyrax	6
Flint	10
Darvan	.35-.4%

Flameware

Category	Flameware	
Source	Cushing Handbook (#4 on p.36)	
Name	Flameware	
Cone	9-11	
Note	Deep orange brown	
Recipe	C&C ball clay	10
	Goldart	10
	A.P. Green	10
	Hawthorn	5
	Lizella	5
	Petalite (200 mesh)	60

Category	Flameware	
Source	Cushing Handbook (#1 on p.36)	
Name	Karen Karnes	
Cone	9-11	
Note	Original flameware body for reduction	
Recipe	C&C ball clay	2
	Goldart	20

A.P. Green	18
Gerstley Borate	2
Petalite (200 mesh)	42
Petalite (20-30 mesh)	16
Macaloid	2

Category	Flameware	
Source	Cushing Handbook (#3 on p.36)	
Name	Sculpture and Handbuilding	
Cone	9-11	
Note	Flameware	
Recipe	A.P. Green	20
	Hawthorn	20
	Petalite (200 mesh)	60
	Fine Grog	16
	Medium Grog	10

Category	Flameware	
Source	Cushing Handbook (#5 on p.36)	
Name	Stoneware-Type Flameware	
Cone	9-11	
Note	Tan	
Recipe	Grolleg	10
	C&C ball clay	10
	Goldart	10
	Hawthorn	10
	Petalite (200 mesh)	60

Category	Flameware	
Source	Cushing Handbook (#2 on p.36)	
Name	White Firing	
Note	Flameware	
Cone	9-11	
Recipe	Helmer	10

Grolleg	20
Tile 6	10
Petalite (200 mesh)	60
Macaloid	3